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646.3301

Job Sheet 213985



Part No: 646.3301

Job Qty: 4 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/13/20

DAS Job Tracking No:

Due Date: 10/29/20

10/19/20 21
9-89

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG 646.3300 REV:A IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER DWG
NC3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		10/28/20	0.00	0.00	Packaging 1 - SCH-S		DAS 58 9-89 OCT 16 2020
120	Small Fab - 2 - B4B	4 pcs		10/29/20	0.00	5.00	Small Fab - 1 - B4B		DAS 58 9-89 OCT 19 2020
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
						Small Fab - Various 1 - B4B			
130	QC 5	4 pcs		10/29/20	0.00	0.00	QC 5 - 10		DAS 40 9-89 OCT 20 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
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140	Packaging 3-1 - Stock - B4B	4 pcs ✓	10/29/20	0.00 0.00	QC 5 - 81	
					QC 5 - 82	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	OCT 20 2020 DAS 80
					Packaging 3 - 4 - B4B	CCK018 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
150	QC 21 - SA	4 pcs	10/29/20	0.00 0.00	QC 21 - SA - 21	DAS 21 OCT 21 2020
					QC 21 - SA - 70	
					QC 21 - SA - 9	9-89
					QC 21 - SA - 77	
					QC 21 - SA - 28	

Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. exp. date: _____

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

150 - QC21- Final Inspection - Work Order Release

011119

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3310	LH Half - Upper Cutter Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5203451
646.3311	RH Half - Upper Cutter Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5202207
646.3312	Center Plate	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5261628
646.3313	Upper Guide	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5261628
646.3314	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250736
646.3315	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248682
646.3316	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5247952
AN3-12A	Bolt	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251215
AN3-14A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5112900
MS21042L08	Nut	72 Ea (18 ea)	110-Packaging 1 - Pick Kit	5304833 Y47
MS21042L3	Nut	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5291749 X8
MS27039-08-19	Screw	72 Ea (18 ea)	110-Packaging 1 - Pick Kit	5268313
NAS1149F0332P	Washer (AN960-10L)	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	5210387
NAS1149FN832P	Washer (AN960-8)	144 Ea (36 ea)	110-Packaging 1 - Pick Kit	5284016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3310	4	18	0
	646.3311	4	18	0
	646.3312	4	19	0
	646.3313	4	13	0
	646.3314	4	16	0
	646.3315	4	18	0
	646.3316	4	19	0
	AN3-12A	8	54	0
	AN3-14A	4	98	0
	MS21042L08	72	724	0
	MS21042L3	12	1,129	0
	MS27039-08-19	72	361	0
	NAS1149F0332P	24	2,303	0
	NAS1149FN832P	144	1,813	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :			MRB (QS1042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			



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Container No: S306854



Part: 646.3301

Job No: 213985

Serial No/Batch: S306854

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/19/20